



AlCrNX Coated

Variable Index, 5-Flute, Neck Relief, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	AlCrNX Coated Part #
1	1.0000	1-1/4	6	3-5/8	.960	.030	1	REX5660
1	1.0000	1-1/4	6	3-5/8	.960	.060	1	REX5661
1	1.0000	1-1/4	6	3-5/8	.960	.120	1	REX5663
1	1.0000	1-1/4	7	4-5/8	.960	—	1	REX5668
1	1.0000	1-1/4	7	4-5/8	.960	.030	1	REX5670
1	1.0000	1-1/4	7	4-5/8	.960	.060	1	REX5671
1	1.0000	1-1/4	7	4-5/8	.960	.120	1	REX5673

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



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